



Slip On Exhaust Instructions

For Models: Sportsman® 570 (2014-2022), Sportsman® 450 (2016-2022)

Removal

1. Remove the **Nuts, Carriage Bolts** and **Grommets** from the **Stock Silencer**.
2. Using a Spring Puller or a Long Piece of Electrical Wire (recommended), remove (2) **Springs** holding the **Silencer** to the **Head Pipe**. Remove the **Silencer**.
3. Remove the **Silencer Bracket Bolts** and **Bracket**.
4. Remove the **Left-Rear-Sub-Frame-Bolt**.

Installation





1. Check the original gasket for wear or damage. Replace if necessary.
2. Position the **HMF Slip On** so the **Mounting Brackets** line up with the **Rear-Most-Sub-Frame-Bolt-Holes**, and the **Inlet** lines up with the **Head Pipe**. (See Figure #1)
3. Use the original bolts to mount the **Silencer** to the **Sub-Frame**.
4. Using a spring puller or a long piece of electrical wire (recommended), install the (2) **Supplied Springs** at the **Inlet-to-Head-Pipe-Joint**.
5. Inspect all areas around the exhaust for proper clearance with hoses, plastics, etc. Adjust as necessary.

HMF Turn Down Installation (See Figure #2)


1. Remove the (4) **Allen Head Bolts** from the **Swamp End Cap** and remove the **End Cap**.
2. Slide the **Swamp Turn Down Adapter Tube** through the **End Cap** so the **flanged end** will butt up to the **Silencer**.
3. Replace the **End Cap** (with adapter tube) and (4) **Allen Head Bolts**.
4. Slide the **Clamp** over the **Turn Down** and slide the **Turn Down** over the **Adapter Tube**.
5. Tighten the **Clamp**.

Note: HMF will not be held responsible for damages caused by improper installation.




Hardware

-  (1) 400005 - 90005100C
-  (2) 400023 - Bolt - Hex - M8-1.25 X 40
-  (2) 400015 - Nut - Nylock - M8-1.25
-  (1) 400253 - Outlet | Turn Down Snorkel

Stainless

-  (1) 6950096 - Spark Arrester | 2 in Standard

Assembly

-  (2) 400076 - Spring(s) - Long Neck
-  (1) 400189 - Turn Down - Adapter - 2-1/2 in
-  (2) 400073 - Washer - Flat - 1/4"

* Click thumbnails to enlarge

Figure #1



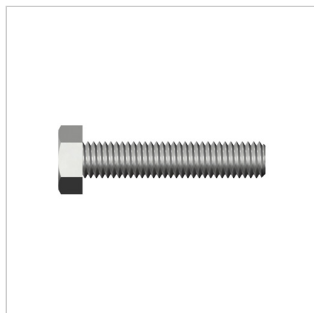
Figure #2



(1) 90005100C



(2) Bolt - Hex - M8-1.25 X 40



(2) Nut - Nylock - M8-1.25



(1) Outlet | Turn Down Snorkel Stainless



(1) Spark Arrester | 2 in
Standard Assembly



(2) Spring(s) - Long Neck



(1) Turn Down - Adapter -
2-1/2 in



(2) Washer - Flat - 1/4"

